

COMPLETE COIL SPRING MANUFACTURER INCLUDING CNC AND MANUAL SPRING
WINDERS, LATOUR ROBOMAC CNC BENDERS, US BAIRD AND NILSON FOUR-SLIDES,
SPRING GRINDERS, STAMPING, TOOLROOM AND SUPPORT EQUIPMENT

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PUBLIC AUCTION

Plant Closed

OMIOTEK COIL SPRING CO.

833 N. Ridge Ave – Lombard, Illinois 60148

Southwest of Chicago O'Hare Airport off I-355

SALE DATE: WEDNESDAY, AUGUST 7TH, STARTING AT 9:00 AM

INSPECTION: Day Prior to Sale or email jeffjr@cia-auction.com for early appointment



(2) Latour Robomac Model 310 CNC Wire Benders



Nilson No. S-426 Long-Feed Four-Slide



(2) Itaya Model MCS-30E CNC Spring Forming Machines



Osaka Okuno Model CM-800 Spring Winder



Torrington Model W24 Spring Winder



(40) Omiotek Built Torsion, Extension and Tyme Spring Coiling Machines

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WEDNESDAY, AUGUST 7TH – 9:00 AM



(2) Latour Robomac Model 310 CNC Wire Benders



Minyu Model SF-400 CNC Spring Forming Machine



(2) BHS Torin Model 11 CNC Spring Forming Machines



(3) EN Electrical Model CNC-502 Spring Forming Machines



(10) Torin Spring Winders to 1/2", Models W125A, W12A, W115A, W11A, W10



(2) Wafios Spring Winders, Models FOA-41, FOA-2



(40) Omiotek Built Torsion, Extension and Tyme Spring Winders to 1/4" and 14" Leg



Omiotek Sample Parts



(3) Besly Model 918 and 226 Spring Grinders



(10) Other Various Size and Style Spring Grinders



30" Grieve Model Belt Conveyor
Natural Gas Fired Oven



(5) Other Electric Belt Ovens

CNC WIRE BENDERS

(2) Latour Robomac Model 310 CNC Wire Benders; s/n 33778/3000, Cyblec Control (2005) and s/n 020/002/3000, DNC Control (2002) (New as 2005)

(2) Latour Robomac Model D1000 Wire Uncoiler Tables; s/n 5624 (2002) and 6025 (2005)

CNC SPRING FORMING MACHINES

(2) Itaya Model MCS-30E CNC Spring Forming Machines; s/n 7729 (1994) and 7242 (1992), MCS System III Control

(3) EN Electrical Model CNC-502 CNC Spring Forming Machines; s/n 881614, 881545, n/a

Asahi Seiki Model NSF-3 CNC Spring Forming Machine; s/n 60341, Okuma OSP-30 CNC Control

Minyu Model SF-400 CNC Spring Forming Machine; s/n 5070, 6-Pos. Carousel (New 1999)

Itaya Model PC-15 CNC Spring Forming Machine; s/n 7281, PC System V Control

(2) BHS Torin Model 11 CNC Spring Forming Machines; s/n TB384 & TB772, .015 - .080 Wire Dia., Recortec Control Console

TORSION, EXTENSION AND TYME SPRING MACHINES

(40) Omiotek Built Torsion, Extension and Tyme Spring Coiling Machines for Wire Sizes .006 thru .250"; Similar to Sleeper Hartley No. 3 Machines, Some capable of legs to 14", Looped, Extended Loops, Special Formed Ends, and Swivel Hooks

SPRING WINDERS

Torrington Model W24 Spring Winder; s/n 108169WL, .187 - .509 Wire Dia., Power Coiling Point

Osaka Okuno Model CM-800 Spring Winder; s/n 700785, .312 Max Wire Dia., Tooling, Accessories (New 1990)

(2) Torin Model W125-A Spring Winders; s/n 183904 & 143010, .080 - .207 Wire Dia.

Torin Model W12-A Spring Winder; s/n 181504, .047 - .148 Wire Dia.

(2) Torrington Model W115-A Spring Winders; s/n 130951WS & 158739, .032 to .112 Wire Dia.

(3) Torin Model W11A Spring Winders; s/n 140201, 167725 & 151373, .015 - .072 Wire Dia.

Torrington Model W-11 Automatic Spring Winder; s/n 11-1613C

Torrington Model W-10 Spring Winder; s/n 64856, .008 - .028 Wire Dia.

Wafios Type FOA-41 Spring Winder (for Extension Springs); s/n 2-2310-007

(1) Wafios Type FOA-2 Spring Winders; s/n B22302133 and 22302044

E.A. Samuel Model ISEG Automatic Spring Winder; s/n 255051778

E.A. Samuel Model Unknown Automatic Spring Winder; s/n 24607277

42" Wafios Horizontal Wire Payoff

36" Schaff International Wire Payoff Machine

MULTI-SLIDE MACHINES

Nilson No. S-426 Long-Feed Four-Slide; Approx. 20"

(2) U.S. Baird No. 3-24 Four-Slides; s/n 671-22-2, Hole in Bed, s/n 3200-1 (38), Hole in Bed, s/n 43-3630-1

(2) Nilson No. S2F Four-Slide; s/n 105690 and 86100 (Approx. 1970's)

Nilson No. S3F Four-Slide; s/n 41019

U.S. Baird No. 4 Four-Slide; s/n 4021

U.S. Baird Multi-Slide; s/n 33-54, White

U.S. Baird Four-Slide; s/n 46-1606-77

(20) Other Four-Slide Machines, See auction catalog one week prior for list and photos

SPRING GRINDERS

(2) 30" Besly Model 918 Vertical Spring Grinders; 48" Dia. Tables, 12-Station Tables, 25-HP

30" Besly Model 226 Horizontal Double Disc Spring Grinder; 40" Dia. 14-Station Table, 25-HP

20" Hack Model FSA4 Spring Grinder; s/n 2312, 16" 9-Station Table

18" Myung Spring End Grinder; 36" 14-Station Table, 25-HP; Not in production

14" Mfg. Unk. Spring Grinder; 27" Dia. 10-Sta. Table, 2-HP

(5) Assorted Size Heavy D.E. Spring Grinders

WIRE STRAIGHT AND CUT

3/16" Lewis No. 7D Wire Straight and Cut Machine w/ 10' Rack

Ovens

30" Grieve Model Belt Conveyor Natural Gas Fired Oven; s/n 650093, 14" High Window, 1,000 Degree F Max Temp, 100" x 46" x 39" Heat Chamber Dim., 1,200,000 BTU/HR, Natural Gas at 6" W.C. Pressure (New 1990's)

10" Gadsen RO Type IBC-315 Electric Power Belt Oven; s/n 6238, 500 Deg. C Max Temp.

10" JW Machinery Electric Power Belt Oven; s/n 839

PRESSES – ALL TYPES

(10) OBI Presses by Bliss, Walsh, Niagara to 60 Ton

(25) Famco No. 10 Kick Presses

OMIOTEK COIL SPRING CO.



Nilson No. S-426 Long-Feed Four-Slide



U.S. Baird No. 4 Four-Slide



(2) U.S. Baird No. 3-24 Four-Slides



Nilson No. S3F Four-Slide



(2) Nilson No. S2F Four-Slides



U.S. Baird Multi-Slide



U.S. Baird No. 1 Four-Slide



18" x 36" Romi Bridgeport Model EZ-Path Flat Bed CNC Lathe



Miscellaneous Toolroom Machinery



Engine Lathes to 24" x 120"



18" Marvel Tilt Frame Vertical Band Saw



(2) LP Gas Lift Trucks



(25) Famco No. 10 Kick Presses



(10) OBI Presses by Bliss, Walsh, Niagara to 60 Ton



Chatillon Spring Testers

Other Famco Kick Presses No.s 6, 8, 10 and 15

(10) Misc. Famco, Excelsior Pneumatic Foot Pedal Kick Presses

(10) Bench Type OBI Presses by Bliss, Perkins, Benchmark, Rouselle

(2) 300 lb. Littell Model 3C Uncoilers

TOOLROOM MACHINERY
18" x 36" Romi Bridgeport Model EZ-Path Flat Bed CNC Lathe; s/n 002-0830082-383

(5) 1-1/2 and 1 HP Bridgeport Vertical Mills

4' Arm x 7" Col. Arm R1200L Radial Arm Drill

18" Marvel Tilt Frame Vertical Band Saw

(1) 16" DoAll Vertical Band Saws

Ramco Model RS-90P Horizontal Band Saw; s/n 05470

12" x 28" ELB Hydraulic Surface Grinder

6" x 12" Harig Super 612 Surface Grinder

48" Enco Model 130-5050 Finger Brake

16" Max Disc Sander

K&T Milwaukee Model E 3-HP NO. 2 Horizontal Mill

(10) Floor Drills, Various Makes, Models, Sizes

14" Kodak Optical Comparator

Large Quantity Machine Accessories and Tooling

ENGINE LATHES

24" x 120" American Pacemaker

Engine Lathe; s/n 69197-46, 18" 4-Jaw Chuck, Taper Attachment, Tailstock, Steady Rest

15" x 40" Enco Toolroom Lathe; s/n 5, 8" 3-Jaw Chuck

12" x 36" Select Machine Precision Bench Lathe; s/n 694126, 6" 3-Jaw Chuck, Tailstock, Steady Rest

MISC. MACHINERY AND SUPPORT EQUIPMENT

Inspection Equipment, Chatillon Spring Testers, Optical

Comparators, Granite Plates and Related

Dust Collectors to 20-HP

2,000 Lb. Hercules Model HI-826 Tub Dumper; s/n D3165

2,000 Lb. Hercules Model H815 Tub Dumper; s/n 08425

50 Ton Ramco Model RP50 H-Frame Shop Press; s/n 4750

12" Brobo Mitre Base Cold Saw

Hartford Special Thread Roller

Delta Model DJ-20 Wood Jointer

Misc. Saws, Drills, Grinders, Sanders, Presses and Related

AIR COMPRESSORS AND RELATED

50 HP Sullair Model 12B-50L Rotary Screw Air Compressor; s/n 003-64609, 100/110 PSIG

25 HP Sullair Model ES-8 Rotary Screw Horizontal Tank Air Compressor; Out of Service

Sullair Model PDC-250 AC Air Dryer; s/n 003-D3037

Great Lakes Air Dryer

FORKLIFTS AND RELATED

5,000 lb. TCM Model FCG25 LP Gas

Solid Tire Lift Truck; s/n A15G04759, Side Shift, 189" Lift Height, 3,293 Hours Showing

5,000 lb. Caterpillar Model GC25K LP Gas Solid Tire Lift Truck; s/n AT82D90361, Side Shift, 188" Lift Height, 42" Forks, 7,303 Hours Showing (Out of Service, Needs Thermostat)

SHOP EQUIPMENT

Large Quantity Shop and Support Equipment; Racks, Hoppers, Benches, Scrap, Tools, Furniture and Misc.

WEBCAST BIDDER INSTRUCTIONS

> **Bidders in the United States** will receive approval forms from our office upon registering for the auction on www.bidspotter.com, pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.

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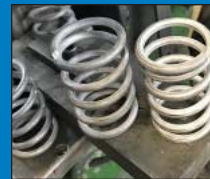
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Wed., August 7th
STARTING: 9:00 AM

INSPECTION:
Day Prior to Sale or email
jeffjr@cia-auction.com for early appointment



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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

From I-355 West of Chicago Exit at No. 27 IL-64 / North Ave. Proceed East on North Ave. for 1 mile to U-Turn at Main St. Proceed 1/4 mile back to Ridge Ave. Turn right and auction site will be on right.

AUCTIONEERS

Jeffrey L. Luggen –
IL License No. 441.000380

Joseph M. Luggen –
IL License No. 441.002228



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is **required on all purchases**. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

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